C-FRAME CRANK PRESS

HAWAIL PRESS

C-FRAME
DOUBLE CRANK PRESS
HCD - SERIES

FEATURE:

Open back press with air clutch

Hydraulic overload protector

Variable speed





STRAIGHT SIDE
DOUBLE CRANK PRESS
HCDS - SERIES

FEATURE:

Open back press with air clutch

Hydraulic overload protector

Variable speed

DOUBLE CRANK PRESS - HCD SERIES

Technical Data / Items		Model	HCD-80B		HCD-110B		HCD-160B		HCD-200B		HCD-250B		HCD-315B		HCD-400
			L	S	L	S	L	S	L	S	L	S	L		
Nomianl Pressure		kN	800		1100		1600		2000		2500		3150		4000
Nominal Pressure Stroke		mm	4.5	2.5	5	3	6	3	7	4	7	4	8	5	8
Stroke of Slide		mm	160	90	180	110	200	130	230	150	250	180	250	180	250
Strokes		S.P.M	40~75	50~90	35~65	45~80	30~50	35~65	25~45	30~55	20~40	30~50	20~35	25~45	20~30
Max. Die Set Height		mm	380	415	400	435	450	485	500	540	550	585	550	585	550
Die Height Adjustment		mm	80		90		100		110		120		120		120
Throat Depth		mm	310		350		390		430		470		470		470
Distance between Uprights		mm	1350		1470		1610		1960		2310		2130		2330
Bottom Size of Slide	L-R	mm	1200		1360		1500		1850		2100		2100		2300
	F-B	mm	460		520		580		650		700		700		850
Size of Table	L-R	mm	1650		1880		2040		2420		2700		2700		2900
	F-B	mm	600		680		760		840		920		920		920
Overall Dimensions	L-R	mm	1850		2050		2250		2670		2950		2930		3100
	F-B	mm	2080		2220		2460		2610		2840		2960		3400
	Height	mm	2990		3150		3360		4200		4700		4810		4800
Main Motor Power		kW	11		15		22		22		30		37		45
Total Weight		kg	12500		16000		22000		31000		43000		45000		54000

STRAIGHT SIDE DOUBLE CRANK PRESS - HCDS SERIES

Technical Data / Items		Model	HCDS-110		HCDS-160		HCDS-200		HCDS-250		HCDS-315		HCDS-400		HCDS-500		HCDS-630	HCDS-800
			L	S	L	S	L	S	L	S	L	S	L	S	L	S		
Nomianl Pressure		kN	1100		1600		2000		2500		3150		4000		5000		6300	8000
Nominal Pressure Stroke		mm	5	3	6	3	7	4	7	4	8	5	8	5	10	6	10	12
Stroke of Slide		mm	180	110	200	130	230	150	250	180	250	180	250	180	280	180	300	300
Strokes		S.P.M	35~65	45~80	30~50	35~65	25~45	30~55	20~40	30~50	20~35	25~45	20~30	25~45	18~25	20~30	15~25	14~20
Max. Die Set Height		mm	400	435	450	485	500	540	550	585	550	585	550	585	580	630	600	700
Die Height Adjustment		mm	90		100		110		120		120		120		120		120	150
Distance between Uprights		mm	1750		1970		2340		2600		2780		2860		2900		3100	3300
Bottom Size of Slide	L-R	mm	1360		1500		1850		2100		2300		2300		2400		2600	2700
	F-B	mm	520		580		650		700		750		800		850		1100	1200
Size of Table	L-R	mm	1730		1930		2320		2550		2700		2800		2850		3000	3200
	F-B	mm	680		760		840		920		950		1000		1200		1400	1500
L-side openings	Height	mm	710		700		700		700		800		800		750		700	700
	F-B	mm	600		750		800		900		1000		1000		1000		1100	1100
L-Dimension	L-R	mm	2330		2770		3160		3600		3810		3950		4700		4960	5150
	F-B	mm	2060		2315		2700		2820		2950		3040		3300		3600	3800
	H	mm	3560		4200		4260		4800		5030		5100		5870		6100	6200
Main Motor Power		kW	15		22		22		30		37		37		45		55	75
Total Weight		kg	17000		22000		31000		42500		52000		55000		70000		85000	100000

C.K. MACHINE TOOL CO., LTD.

99 PRACHAUTID ROAD,
RAJBURANA,
BANGKOK 10140 THAILAND
TEL: ++66 2 427-6041, 428-5868
FAX: ++66 2 427-6392

บริษัท ซี.เค. แมชชินทูล จำกัด

99 ถ.ประชาอุทิศ แขวงราษฎร์บูรณะ
เขตราษฎร์บูรณะ กรุงเทพฯ 10140
http://www.ckmachine.co.th
E-mail: info@ckmachine.co.th